



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3203-1

Job Sheet 180197



Part No: D3203-1

Job Qty: 10 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/2/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A New Issue 05-11-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		7/13/18	0.00	0.00	Purchasing		5m 18:07.11
110	Packaging	10 pcs		7/13/18	0.00	0.00	Packaging2		5m 18:07.11
120	QC	10 pcs		7/13/18	0.00	0.00	QC6		3m 38.86
130	Packaging	10 pcs		7/13/18	0.00	0.00	Packaging3-1		1m 12.2018
140	QC21-SA	10 Ea		7/13/18	0.00	0.00	QC21		21 JUL 12 2018

Part Op 100 - Issue P/O: 40379 Possible Supplier: Mill Supply P/N GH-180-C order (4) per Kit/Identify for D3203-1

Descriptions: Conformity certificate is required

110 - Ensure certificate of conformity is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
GH180C	Handle P/N 27-526	10 pcs (1 ea)	100-Purchasing	5090747

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	GH180C	10	0	0

Part Specifications

Specifications could not be found.

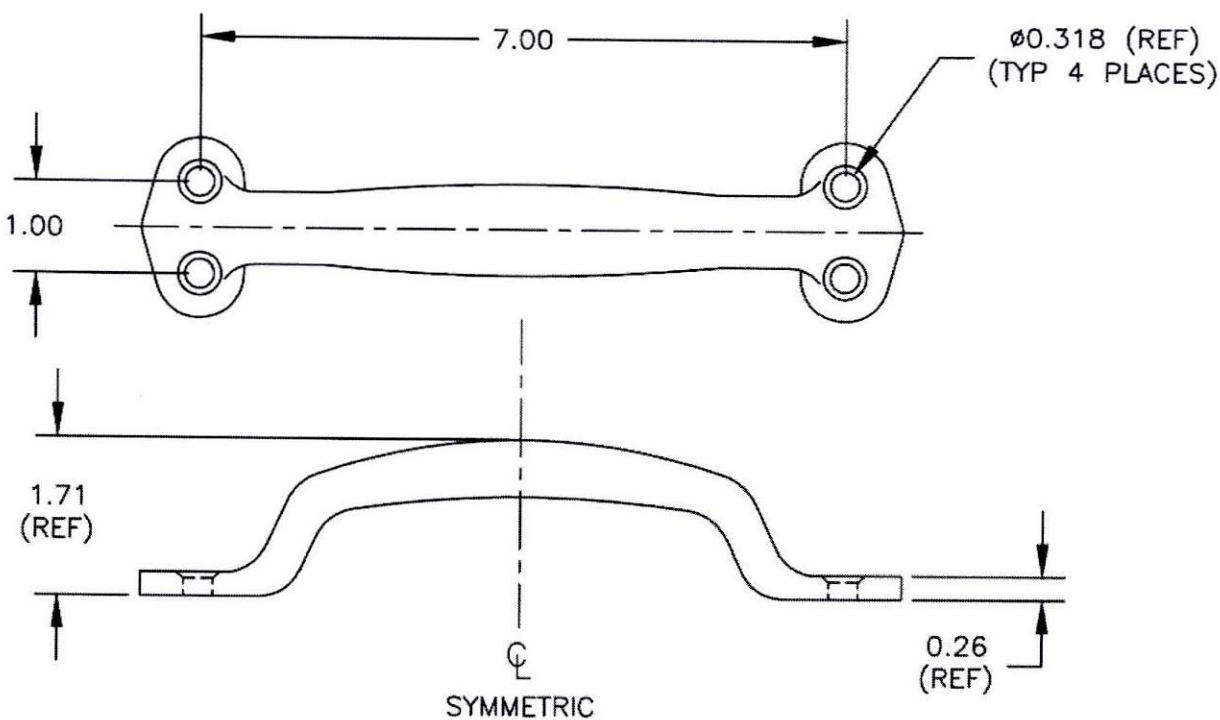
Work Order update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev I



DESIGN <i>CP</i>	DRAWN BY <i>HS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>HS</i>	DRAWING NO. D3203	REV. C SHEET 1 OF 1
DATE 04.11.26		TITLE HANDLE	SCALE 1:2
A	03.08.27	NEW ISSUE	
B	03.10.16	REDESIGN HANDLE	
C	04.11.26	NO MACHINING	

RELEASED
05.01.18 *HS*



D3203-1 HANDLE

- 1) PURCHASE FROM MILL SUPPLY, P/N GH-180-C OR 27-526
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180197 M5-03
18-04-03

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PQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐							
OTHER :									



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040379**

Supplier: ROY002-VU
Royal Bank Visa (Mike O'Reilly)
x
xx
ON
0 Canada
Phone: 0
Fax: 0

PO No: PO040379

PO Date: 7/3/18

Due Date: 7/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

E-MAILED
JUL 4 3 12 2018

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments: Mill Supply

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		GH180C	27-526	Handle As Per Dwg 3203 Rev. C	Firmed	7/6/18	3 pcs	0 pcs	3 pcs	\$10.73/pcs	\$32.19
					Firmed	7/12/18	8 pcs	8x 0 pcs	8 pcs	\$10.73/pcs	\$85.84
Sub Total:							11	0	11		\$118.03

Grand Total: \$118.03

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/3/18 11:29 AM dart.lavoie.chantal

DAS
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9-88

18/07/11